

Date: Thursday, 07/09/2006 1:57:48 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 28455	
Estimate Number : 11377	
P.O. Number : N/A	Part Number : D33951
This Issue : 07/09/2006 S.O. No. : N/A	Drawing Number : D3395 REV A
First Issue : N/A Type : MACHINED PARTS	Project Number : N/A
Previous Run : 27291	Drawing Revision : A
Written By : _____	Material : N/A
Checked & Approved By : _____	Due Date : 14/09/2006
Comment : Est A 05.02.23 New issue KJ/JLM	Qty: 60 Um: 20 Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELIRN0500	Delrin Round Bar .50"
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Comment: Qty.: 0.0656 f(s)/Unit Total: 1.3125 f(s)

Delrin Round Bar .50" black

Material: Ø0.500" Black Delrin Round Bar(

M-DELIRN-R0.500)

Identify for D3395-1

Batch: ~~27291~~ M101918

5.6 06/09/09

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

Turn as per Folio FA513 and Dwg D3395

Deburr

5.6 06/09/09 60

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

5.6 06/09/09 60

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

5.6 06.09.09 60

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57433

06/09/11

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: SD Date: 06/09/11  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 07/09/2006 1:57:48 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 28455

Part Number: D33951

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(60)

Comment: FINAL INSPECTION/W/O RELEASE

06/09/11

Job Completion



6 0609.11

W/O: *		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

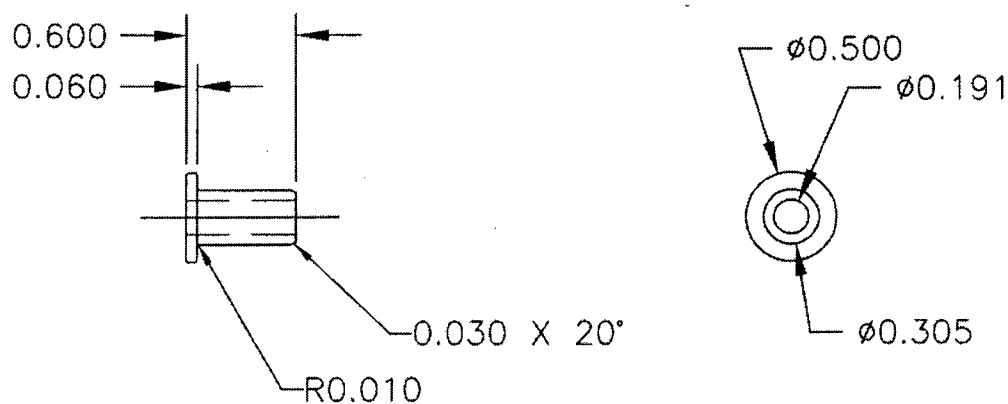
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3395	REV. A SHEET 1 OF 1
DATE 05.03.10		TITLE BUSHING	SCALE 1:1
A	05.03.10	NEW ISSUE	

RELEASE  
05-03-10



#### **D3395-1 BUSHING**

- 1) MATERIAL: DELRIN (DART SPEC. M-DELRIN-R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	28485
<b>Description:</b> Bushing		<b>Part Number:</b>	D3395-1
<b>Inspection Dwg:</b> D3395 <b>Rev:</b> A			<b>Page 1 of 1</b>

## FIRST ARTICLE INSPECTION CHECKLIST

**X**

## First Article

11

## Prototype

[illegible]

Measured by: J. G.	Audited by: BG	Prototype Approval: N/A
Date: 06/09/09	Date: 06.09.09	Date: N/A

Rev	Date	Change	Revised by	Approved
A	05.0714	New Issue	KJ/JLM	